



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0457.005

DVS ZERT GmbH hereby certifies that the welding company

**MKG Eckstaedt GmbH**  
**Rheinfeldstraße 69**  
**67354 Römerberg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2024-11-21 until 2027-11-20

Düsseldorf, 2024-11-19  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) KRÄMER

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0457.005

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2 8.1	t = 1.5 - 12 mm t = 2 - 4 mm	FW FW
141	22 8.1	t = 2 - 6 mm t = 1.5 - 6 mm	FW, BW FW
212	22	t = 1.5 - 3 mm	-
786	8.1	t ≥ 2 mm	M6 - M8

### Area of Application:

- New build of components for railway vehicles
- Assemblies: Self-supporting equipment boxes and underfloor containers, supporting frames for external equipment, roof structures and similar components

### Responsible welding coordinator(s):

Volker Nagel, Level A (IWT)

born: 1969-12-15

### 1st deputy(ies) of the responsible welding coordinator(s):

Dr. Annette Jung, IWE [external]

born: 1966-08-04

### Others deputies:

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### Remarks:

#### Register no.:

DVSZERT/15085/CL1/457/15/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.