



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0457.004

DVS ZERT GmbH hereby certifies that the welding company

Metallkonzept Glaser GmbH
Rheinfeldstraße 69
67354 Römerberg
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 15.11.2021 until 20.11.2024

Düsseldorf, 15.11.2021
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) KRÄMER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2 8.1	t = 1.5 - 12 mm t = 2 - 4 mm	FW, BW FW, BW
141	22 8 8	t = 2 - 6 mm t = 1 - 10 mm D ≥ 14 mm t = 1.5 - 4 mm	FW, BW FW, FW, tube to plate FW, BW
212	22	t = 2 - 6 mm	FW, BW
786	8	t ≥ 2 mm	M 6 - M 8

Area of Application:

- New construction of assemblies and components for rail vehicles
Assemblies: Self-supporting equipment boxes and underfloor containers, supporting frames for external equipment, roof structures and similar components

Responsible welding coordinator(s):

Annette Jung, (IWE) [external]

born: 04.08.1966

1st deputy(ies) of the responsible welding coordinator(s):

Volker Nagel, (IWT)

born: 15.12.1969

Others deputies:

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Remarks:

none

Register no.:

DVSZERT/15085/CL1/457/15/0A2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.